



Master-PUR LF Food A

Article Master No.: 000384

PU Suction & Transport Hose, super lightweight, food-grade quality acc. to EU 10/2011 and FDA, permanently antistatic

transparent | antistatic | microbe resistant | hydrolysis resistant | food approved | very flexible | light | moderately pressure resistant

Product Details

Construction / Material

- Type of construction: film hose with embedded support coil
- Spiral Design: made from stainless steel wire
- Material of the spiral: stainless steel 1.4310, spring steel
- Execution of the wall: made of pure material, made of specified material, addition of a non-migrating permanent antistatic agent, wall thickness between the spirals approx. 0.5 mm
- Material of the wall: polyether polyurethane
- Specifications of the wall: approved for direct food contact category E, according to EU Directive 1935/2004, 10/2011 and its latest amending Directives, surface resistance $R_0 < 10^9$ Ohm, measured according to DIN EN ISO 8031, material complies with food regulations FDA 21 CFR § 177.2600 and 21 CFR § 177.1680

Properties

- Specifications of the product: according to TRGS 727 and ATEX 2014/34 EU, see « Downloads and Certificates «, manufacturing process according to GMP EC 2023/2006
- Chemical Properties: microbe-resistant, odourless and tasteless, good UV resistance, halogen-free, good resistance to chemicals, good ozone resistance, hydrolysis resistant, plasticiser-free
- Mechanical Properties: compressible approx. 1:3
- Flexibility: very flexible

- Physical Properties: permanently antistatic
- Weight: light
- Pressure Resistance: moderately pressure resistant
- Colour: transparent

Operating Temperature

- Temperature Range: -40to 90°C
- short-term maximum temperature: peaks to 125 °C

Delivery Information

- Delivery, type of production: various nominal diameters in standard lengths are available ex-production, individual nominal diameters and lengths also ex-stock

Application Areas

- Areas of application: Agriculture, Bulk & Construction, Chemistry, Food & Pharma, Plastics

Customizing Options

- optional item modification (on request): other lengths, other nominal widths, with customer-specific imprint

Article Variants

Extended Article Number	Nominal Size (DN) in mm	Outer diameter in mm	Bending radius* in mm	Weight in kg/m	Operating pressure in bar	Negative pressure in bar	Max. Production length in m	Stock Lengths in m	Length (standard lengths available for order) in m
000384:40:x	40	46	20	0.28	0.82	0.24	25.00		5 / 10 / 15 / 20 / 25
000384:51:x	51	57	25	0.34	0.78	0.20	25.00	10 / 15	5 / 20 / 25
000384:60:x	60	68	35	0.35	0.76	0.19	25.00		5 / 10 / 15 / 20 / 25
000384:70:x	70	78	40	0.41	0.61	0.16	25.00		5 / 10 / 15 / 20 / 25
000384:76:x	76	83	43	0.53	0.61	0.13	25.00	10	5 / 15 / 20 / 25
000384:80:x	80	88	45	0.53	0.53	0.13	25.00		5 / 10 / 15 / 20 / 25
000384:90:x	90	99	50	0.60	0.46	0.09	25.00		5 / 10 / 15 / 20 / 25
000384:102:x	102	108	55	0.69	0.46	0.09	25.00	5 / 10	15 / 20 / 25
000384:110:x	110	119	60	0.73	0.38	0.09	25.00		5 / 10 / 15 / 20 / 25
000384:120:x	120	129	65	0.82	0.38	0.09	25.00		5 / 10 / 15 / 20 / 25
000384:127:x	127	134	70	0.85	0.38	0.09	25.00	5 / 10	15 / 20 / 25
000384:152:x	152	159	80	1.02	0.30	0.06	25.00	10	5 / 15 / 20 / 25
000384:160:x	160	169	85	1.23	0.30	0.06	25.00		5 / 10 / 15 / 20 / 25
000384:180:x	180	189	95	1.38	0.23	0.06	25.00		5 / 10 / 15 / 20 / 25
000384:203:x	203	210	105	1.52	0.23	0.06	25.00	10	5 / 15 / 20 / 25
000384:250:x	250	256	126	1.66	0.16	0.03	25.00		5 / 10 / 15 / 20 / 25
000384:254:x	254	260	130	1.65	0.15	0.03	25.00	5 / 10	15 / 20 / 25
000384:300:x	300	310	155	1.78	0.14	0.03	25.00	5	10 / 15 / 20 / 25
000384:315:x	315	325	162	1.87	0.14	0.03	25.00		5 / 10 / 15 / 20 / 25
000384:350:x	350	360	180	2.44	0.12	0.03	25.00		5 / 10 / 15 / 20 / 25
000384:400:x	400	410	210	3.04	0.12	0.03	25.00		5 / 10 / 15 / 20 / 25

All data refer to a medium and ambient temperature of +20°C.
Specification of the bending radius related to the inside of the hose bend
Subject to technical changes and colour deviations

Delivery Variants

Available in other lengths, other nominal diameters, with customer-specific customer-specific imprint.

Disposal instructions

After use, the product must be disposed of in accordance with the legal regulations applicable in the user's region (in Germany in accordance with the applicable Waste Catalogue Ordinance (AVV)).

Suitable for the product



Combiflex VA Threaded Sockets Food
cast-on VA threaded socket with male thread to DIN ISO 228 for all Master-PUR Food hoses, food-safe EU 10/2011



Combiflex PU Cone Flange Food
fixed quick connector system for all Master-PUR Food hose types, following DIN 3016, food-safe EU 10/2011



Master-Grip Double Wire Clamp, screw-fitting
Special clamp for fastening light and medium-weight, right-handed spiral hoses such as Flamex B-se, Flamex B-F se, Master-PUR Trivolution, Master-PUR Food, Master-PVC and Master-SANTO



Combiflex Cast-on PU Fixed Flange Food
fixed flange for all Master-PUR Food hose types, approved for direct food contact EU 10/2011, for counterflanges acc. to DIN 2632 / DIN 2633 / DIN 2673



Combiflex PU Threaded Sockets Food
cast-on PU threaded connector for attaching fittings to Master-PUR Food hoses, approved for direct food contact EU 10/2011, following DIN ISO 228



Combiflex Dairy Fitting Cone Sockets
cast-on tube fitting with groove nut to DIN 11851 for Master-PUR Food hoses, food-safe EU 10/2011



Individual consultation

We offer consultation by phone: **+49 209 97077 0**

Product requests via: **https://www.masterflex-slang.nl/**

Headquarters for your sales area

Masterflex SE

Willy-Brandt-Allee 300
45891 Gelsenkirchen
Germany